



LNP™ STAT-KON™ Compound MD000

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound M

Product reorder name: MD000

LNP STAT-KON* MD000 is a compound based on Polypropylene resin containing Carbon Powder. Added feature of this material is: Electrically Conductive.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield	220	kgf/cm ²	ASTM D 638
Tensile Stress, break	170	kgf/cm ²	ASTM D 638
Tensile Strain, yield	8.4	%	ASTM D 638
Tensile Strain, break	47.6	%	ASTM D 638
Tensile Modulus, 50 mm/min	12700	kgf/cm ²	ASTM D 638
Flexural Stress	290	kgf/cm ²	ASTM D 790
Flexural Modulus	12000	kgf/cm ²	ASTM D 790
Tensile Stress, yield	21	MPa	ISO 527
Tensile Stress, break	15	MPa	ISO 527
Tensile Strain, yield	6.2	%	ISO 527
Tensile Strain, break	52	%	ISO 527
Tensile Modulus, 1 mm/min	1220	MPa	ISO 527
Flexural Stress	24	MPa	ISO 178
Flexural Modulus	1160	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	NB	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	83	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	340	cm-kgf	ASTM D 3763
Multiaxial Impact	334	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	60	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	51	°C	ASTM D 648



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THERMAL			
CTE, -40°C to 40°C, flow	1.02E-04	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	1.05E-04	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	1.02E-04	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	1.05E-04	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	53	°C	ISO 75/Af
PHYSICAL			
Density	0.95	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.03	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	1.3 - 1.6	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1.3 - 1.6	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	1.52	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	1.33	%	ISO 294
Density	0.95	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.03	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+02 - 1.E+06	Ohm	ASTM D 257



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	225 - 250	°C
Front - Zone 3 Temperature	240 - 250	°C
Middle - Zone 2 Temperature	215 - 225	°C
Rear - Zone 1 Temperature	195 - 205	°C
Mold Temperature	30 - 50	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm